



WESTATLANTIC Tech Corp.  
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<b>“WA” BOLTED PIPELINE LEAK REPAIR CLAMP, ANSI 600#</b>	
Material	ASTM A 516 Gr.70 / ASTM A 105
Fasteners (30 Micron PTFE Coated)	ASTM-A-193-B7 & ASTM-A-194-2H
Seal	Buna 'N'
Paint	Epoxy Coating Yellow 100 Microns
Vent Port + Plug	Yes
Lifting Lug (8" & above)	Yes
Hinge Assembly (8" & above)	No
Sacrificial Anode (Zinc)	No
Hydraulic Tensioner can be used	Yes
Design Temperature	65°C
<b>N.D.T. Requirements :</b>	
i)	100% MPI for Stiffener to shell Weld (Fillet)
ii)	100% U.T. of vent plug welds. (Fillet)
iii)	100% MPI of Hinge welds. (Fillet)
<b>Design Calculation: ASME Sec. VIII Div. I</b>	
<b>Certification:- EN 10204 3.1</b>	



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